

Evidence of Performance

of adhesive strength of wood adhesives
according to DIN EN 14257 (WATT 91)



Test Report
No. 11-001339-PR01
(PB-K01-09-en-01)

Client **Dynea ASA**
Svelleveien 33
2001 Lillestrom
Norway

Product	Wood adhesive
Designation	Prefere 6170
Hardener	Prefere 6670
Portion of hardener	100 : 15 GAT
Special features	-/-

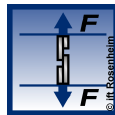
Basis

DIN EN 14257 : 2006-09
Adhesives - Wood adhesives –
determination of tensile
strength of lap joints at elevated
temperature (WATT 91);
WATT '91 (Wood Adhesives
Temperature Test), Determina-
tion of length joints tested by
tensile test with immersion of
temperature according to the
Guideline of Fachverband
Klebstoffindustrie e.V. Düssel-
dorf and ift Rosenheim

Instructions for use

The present test report serves
to demonstrate the adhesive
strength of length joints in ten-
sile test with a sample tempera-
ture of 80°C.

Adhesive strength according to DIN EN 14257 (WATT 91)



8.1 N / mm²

Validity

The data and results given re-
late solely to the tested and
described specimen.

Testing of adhesive strength
does not allow any statement
to be made on further charac-
teristics of the tested adhesive
regarding performance and
quality.

ift Rosenheim
08. Juni 2011

Odette Moarcas
Produktingenieur
Baustoffe & Halbzeuge

Stefan Hehn, Dipl.-Ing. (FH)
Prüfingenieur
Materialprüfung

Notes on publication

The ift-Guidance Sheet "Condi-
tions and Guidance for the Use
of ift Test Documents" applies.

The cover sheet can be used
as abstract.

Contents

The report contains a total of
4 page/s

- 1 Object
- 2 Procedure
- 3 Detailed results